TED (15/19) 5212 (Revision-2015/19)

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# DIPLOMA EXAMINATION IN ENGINEERING/TECHNOLOGY/MANAGEMENT/ COMMERCIAL PRACTICE, NOVEMBER - 2023

## PROCESS CONTROL

[Maximum marks: 100]

[Time: 3 Hours]

 $(5 \ge 2 = 10)$ 

# PART – A

# Maximum marks: 10

I (Answer *all* the questions in one or two sentences. Each question carries 2 marks)

- 1. Define dead time.
- 2. Identify the equation for proportional controller.
- 3. Mention the application of an Air-to-Open control valve.
- 4. List out two advantages of field bus.
- 5. Define proportional band.

#### PART – B Maximum marks: 30

**II** (Answer any *five* of the following questions. Each question carries **6** marks)

- 1. With a neat diagram explain flow process control system.
- 2. Explain process characteristics.
- 3. Explain the working of ON/OFF controller.
- 4. Explain proportional-integral control mode.
- 5. Draw a solenoid valve and explain its working.
- 6. Illustrate inherent flow characteristics of a control valve.
- 7. With a block diagram explain the general telemetry system.  $(5 \times 6=30)$

#### PART – C Maximum marks: 60

(Answer one full question from each unit. Each full question carries 15 marks)

#### UNIT –I

- **III**. (a) With examples describe Human-aided control and Automatic control. (8)
  - (b) With a diagram describe Temperature process control system. (7)

#### OR

IV.	(a) Describe the elements of process control loop.	(8)
	(b) With a diagram explain Level control system.	(7)

### UNIT-II

V.	(a) Describe Electronic PID control mode.	(8)
	(b) Compare P, PI, PD and PID control modes.	(7)
OR		

VI.	(a) Describe Pneumatic PID controller.	(7)
	(b) Explain multiposition control mode.	(8)

## **UNIT-III**

VII. (a) Describe the block diagram of final control element operation.	(8)
(b) Explain the working of a pneumatic actuator.	(7)
OR	

# VIII. (a) Describe the working of Force-balance Valve Positioner.(8)(b) Describe control valve sizing, cavitation and flashing.(7)

#### **UNIT-IV**

(a) Illustrate functional elements in foundation field bus.	(8)
(b) Describe field bus general characteristics and its important features.	(7)
OR	
(a) With a block diagram describe the working of HART protocol.	(9)
(b) Illustrate the basic HART specifications.	(6)
	<ul> <li>(b) Describe field bus general characteristics and its important features.</li> <li>OR</li> <li>(a) With a block diagram describe the working of HART protocol.</li> </ul>

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