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(Revision-2021)

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DIPLOMA EXAMINATION IN ENGINEERING/TECHNOLOGY/MANAGEMENT/ COMMERCIAL PRACTICE, NOVEMBER - 2023

MATERIAL SCIENCE AND METROLOGY

[Maximum marks: 75] [Time: 3 Hours]

PART A

I. Answer all the following questions in one word or one sentence. Each question carries 1 mark

 $(9 \times 1 = 9 \text{ Marks})$

		Module outcome	Cognitive level
1	Heat treatment process used to soften the metals is	M2.03	R
2	Brasses are the primary alloys of copper and	M2.05	R
3	The simplest repeating unit in a crystal is called a	M1.01	R
4	The main constituents of stainless steel are iron and	M1.03	R
5	The science of measurement is	M3.01	R
6	Random errors can be assessed	M3.03	R
7	The difference between the lower and higher values that an instrument is	M3.03	R
	able to measure is called		
8	Name any one type of limit gauges	M4.01	R
9	Mention any one instrument for angular measurements.	M4.04	R

PART B

II. Answer any eight questions from the following. Each question carries 3 marks.

 $(8 \times 3 = 24 \text{ Marks})$

		Module outcome	Cognitive level
1	Draw BCC crystal structure	M1.01	R
2	State the importance of TTT diagram	M1.02	R
3	Mention any three uses of wrought iron	M1.03	R
4	Give any three purpose of alloying steels	M1.04	R
5	State any three objectives of case hardening	M2.03	R
6	Write short note on significance of metrology	M3.02	R
7	Compare the terms precision and accuracy.	M3.03	U

8	State the dynamic characteristics of a measurement system.	M3.01	R
9	List any three comparators.	M4.01	R
10	Identify any three linear measurement instruments.	M4.03	A

PART C Answer all questions. Each question carries seven marks

 $(6 \times 7 = 42 \text{ Marks})$

		$(0 \times 7 - 42 \text{ Wialks})$	
		Module outcome	Cognitive level
III	Differentiate between systematic and random errors.	M3.03	U
	OR		
IV	Illustrate with a neat sketch, determination of force using a load cell.	M3.04	A
V	Explain plug gauge with neat sketch.	M4.01	U
	OR		
VI	Explain co-ordinate measuring machine (CMM) with neat sketch.	M4.02	U
VII	Discuss the procedure for radiographic testing with figure.	M2.02	U
	OR		
VIII	Write the composition, properties and uses of duralumin.	M2.05	U
IX	Explain Rockwell Hardness Testing with sketch.	M2.02	U
	OR		
X	Compare brittle fracture with ductile fracture.	M2.01	U
XI	List effects of any three alloying elements on steel.	M1.04	U
	OR		
XII	Draw Iron-Carbon binary diagram.	M1.02	U
XIII	Write the working of an autocollimator with neat sketch.	M4.04	A
	OR		
XIV	Illustrate the working of vernier depth gauge with figure.	M4.04	A
